

Garant
CNMG 120408, Grade: HB7010-1


Order data

Order number	250322 HB7010-1
GTIN	4045197779687
Item class	21G

Description

CNMG 120408 HB7010-1 Grade: HB7010-1
 Chip breaker: SG
 Cutting depth a_p : 1.5 - 8 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 100 - 375 m/min

Technical description

Cutting conditions	continuous
Chip breaker	SG
Feed f	0.25 - 0.6 mm/rev.
Main application	P
Cutting speed v_c main application	100 - 375 m/min
Corner radius	0.8 mm
Grade	HB7010-1

Cutting depth a_p	1.5 - 8 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning