

Garant
CNMG 120408, Grade: HB7035-1


Order data

Order number	250322 HB7035-1
GTIN	4045197873880
Item class	21G

Description

CNMG 120408 HB7035-1 Grade: HB7035-1

Chip breaker: SG

Cutting depth a_p : 1.5 - 8 mm

Feed f : 0.25 - 0.6 mm/rev.

Cutting speed v_c main application: 90 - 260 m/min

Technical description

Cutting depth a_p	1.5 - 8 mm
Cutting conditions	heavily interrupted
Grade	HB7035-1
Main application	P
Chip breaker	SG
Cutting speed v_c main application	90 - 260 m/min
Corner radius	0.8 mm

Feed f	0.25 - 0.6 mm/rev.
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning