

Garant
CNMG 120408, Grade: HB7120-1


Order data

Order number	250322 HB7120-1
GTIN	4045197819666
Item class	21G

Description

CNMG 120408 HB7120-1 Grade: HB7120-1
 Chip breaker: VG
 Cutting depth a_p : 1.5 - 6 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 70 - 240 m/min

Technical description

Corner radius	0.8 mm
Chip breaker	VG
Grade	HB7120-1
Cutting depth a_p	1.5 - 6 mm
Main application	M
Cutting speed v_c main application	70 - 240 m/min
Cutting conditions	continuous

Feed f	0.25 - 0.6 mm/rev.
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning