

Garant
CNMG 120408, Grade: HB7140-1


Order data

Order number	250322 HB7140-1
GTIN	4045197820358
Item class	21G

Description

CNMG 120408 HB7140-1 Grade: HB7140-1
 Chip breaker: VG
 Cutting depth a_p : 1.5 - 6 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 50 - 210 m/min

Technical description

Main application	M
Cutting speed v_c main application	50 - 210 m/min
Feed f	0.25 - 0.6 mm/rev.
Grade	HB7140-1
Chip breaker	VG
Cutting conditions	slightly interrupted
Corner radius	0.8 mm

Cutting depth a_p	1.5 - 6 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning