

**Garant**
**CNMG 120412, Grade: HB7010-1**


### Order data

Order number	250324 HB7010-1
GTIN	4045197779694
Item class	21G

### Description

CNMG 120412 HB7010-1 Grade: HB7010-1  
 Chip breaker: SG  
 Cutting depth  $a_p$ : 1.5 - 8 mm  
 Feed  $f$ : 0.25 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 375 m/min

### Technical description

Cutting conditions	continuous
Grade	HB7010-1
Cutting speed $v_c$ main application	100 - 375 m/min
Chip breaker	SG
Cutting depth $a_p$	1.5 - 8 mm
Corner radius	1.2 mm
Feed $f$	0.25 - 0.6 mm/rev.

Main application	P
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning