

Garant
CNMG 120412, Grade: HB7020


Order data

Order number	250324 HB7020
GTIN	4045197711205
Item class	21G

Description

CNMG 120412 HB7020 Grade: HB7020
 Chip breaker: SG
 Cutting depth a_p : 1.5 - 8 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 100 - 300 m/min

Technical description

Main application	P
Cutting speed v_c main application	100 - 300 m/min
Cutting depth a_p	1.5 - 8 mm
Corner radius	1.2 mm
Cutting conditions	slightly interrupted
Chip breaker	SG
Feed f	0.25 - 0.6 mm/rev.

Grade	HB7020
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning