

**Garant**
**CNMG 120412, Grade: HB7120-1**


### Order data

Order number	250324 HB7120-1
GTIN	4045197819673
Item class	21G

### Description

CNMG 120412 HB7120-1 Grade: HB7120-1  
 Chip breaker: VG  
 Cutting depth  $a_p$ : 1.5 - 6 mm  
 Feed  $f$ : 0.25 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 240 m/min

### Technical description

Chip breaker	VG
Corner radius	1.2 mm
Feed $f$	0.25 - 0.6 mm/rev.
Cutting conditions	continuous
Cutting speed $v_c$ main application	70 - 240 m/min
Main application	M
Cutting depth $a_p$	1.5 - 6 mm

Grade	HB7120-1
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning