

**Garant****CNMG 160608, Grade: HB7140-1**

## Order data

Order number	250334 HB7140-1
GTIN	4045197820372
Item class	21G

## Description

CNMG 160608 HB7140-1 Grade: HB7140-1  
Chip breaker: VG  
Cutting depth  $a_p$ : 1.5 - 6 mm  
Feed  $f$ : 0.25 - 0.6 mm/rev.  
Cutting speed  $v_c$  main application: 50 - 210 m/min

## Technical description

Main application	M
Cutting speed $v_c$ main application	50 - 210 m/min
Cutting conditions	slightly interrupted
Cutting depth $a_p$	1.5 - 6 mm
Chip breaker	VG
Grade	HB7140-1
Feed $f$	0.25 - 0.6 mm/rev.

Corner radius	0.8 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 160608
Number of changes/inserts	4
Type of product	Indexable insert for turning