

Garant
CNMG 190624, Grade: HB7140-1


Order data

Order number	250343 HB7140-1
GTIN	4045197928047
Item class	21G

Description

CNMG 190624 HB7140-1 Grade: HB7140-1
 Chip breaker: VG
 Cutting depth a_p : 1.5 - 6 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 50 - 210 m/min

Technical description

Main application	M
Grade	HB7140-1
Cutting conditions	slightly interrupted
Cutting depth a_p	1.5 - 6 mm
Feed f	0.25 - 0.6 mm/rev.
Corner radius	2.4 mm
Cutting speed v_c main application	50 - 210 m/min

Chip breaker	VG
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 190624
Number of changes/inserts	4
Type of product	Indexable insert for turning