


CNMG 120408, Grade: CA510

Order data

Order number	250371 CA510
GTIN	4960664696956
Item class	25E

Description

CNMG 120408 CA510 Grade: CA510

Chip breaker: PH

Cutting depth a_p : 1 - 10 mm

Feed f : 0.25 - 0.8 mm/rev.

Cutting speed v_c main application: 80 - 450 m/min

Technical description

Cutting depth a_p	1 - 10 mm
Cutting conditions	continuous
Main application	P
Corner radius	0.8 mm
Cutting speed v_c main application	80 - 450 m/min
Feed f	0.25 - 0.8 mm/rev.
Chip breaker	PH
Grade	CA510

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning