

**CNMG 160612, Grade: CA515****Order data**

Order number	250377 CA515
GTIN	4960664675586
Item class	25E

**Description**

CNMG 160612 CA515 Grade: CA515

Chip breaker: PH

Cutting depth  $a_p$ : 1 - 10 mm

Feed  $f$ : 0.25 - 0.8 mm/rev.

Cutting speed  $v_c$  main application: 70 - 430 m/min

**Technical description**

Main application	P
Corner radius	1.2 mm
Chip breaker	PH
Feed $f$	0.25 - 0.8 mm/rev.
Cutting depth $a_p$	1 - 10 mm
Cutting conditions	continuous
Cutting speed $v_c$ main application	70 - 430 m/min
Grade	CA515

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 160612
Number of changes/inserts	4
Type of product	Indexable insert for turning