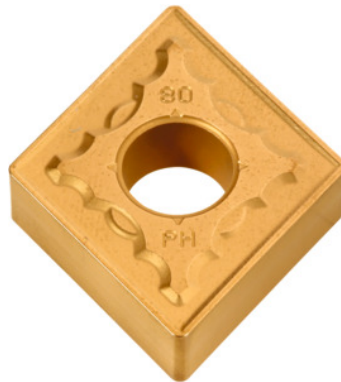



CNMG 190608, Grade: CA510

Order data

Order number	250382 CA510
GTIN	4960664697229
Item class	25E

Description

CNMG 190608 CA510 Grade: CA510

Chip breaker: PH

Cutting depth a_p : 1 - 10 mm

Feed f : 0.25 - 0.8 mm/rev.

Cutting speed v_c main application: 80 - 450 m/min

Technical description

Feed f	0.25 - 0.8 mm/rev.
Cutting depth a_p	1 - 10 mm
Main application	P
Cutting speed v_c main application	80 - 450 m/min
Corner radius	0.8 mm
Chip breaker	PH
Cutting conditions	continuous
Grade	CA510

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 190608
Number of changes/inserts	4
Type of product	Indexable insert for turning