


CNMG 190608, Grade: CA515

Order data

Order number	250382 CA515
GTIN	4960664675623
Item class	25E

Description

CNMG 190608 CA515 Grade: CA515

Chip breaker: PH

Cutting depth a_p : 1 - 10 mm

Feed f : 0.25 - 0.8 mm/rev.

Cutting speed v_c main application: 70 - 430 m/min

Technical description

Main application	P
Cutting depth a_p	1 - 10 mm
Chip breaker	PH
Feed f	0.25 - 0.8 mm/rev.
Cutting speed v_c main application	70 - 430 m/min
Cutting conditions	continuous
Corner radius	0.8 mm
Grade	CA515

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 190608
Number of changes/inserts	4
Type of product	Indexable insert for turning