


CNMG 190612, Grade: CA510

Order data

Order number	250383 CA510
GTIN	4960664697236
Item class	25E

Description

CNMG 190612 CA510 Grade: CA510

Chip breaker: PH

Cutting depth a_p : 1 - 10 mm

Feed f : 0.25 - 0.8 mm/rev.

Cutting speed v_c main application: 80 - 450 m/min

Technical description

Corner radius	1.2 mm
Chip breaker	PH
Feed f	0.25 - 0.8 mm/rev.
Cutting speed v_c main application	80 - 450 m/min
Main application	P
Cutting depth a_p	1 - 10 mm
Cutting conditions	continuous
Grade	CA510

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 190612
Number of changes/inserts	4
Type of product	Indexable insert for turning