


**CNMG 190612, Grade: CA515**

**Order data**

Order number	250383 CA515
GTIN	4960664675630
Item class	25E

**Description**

CNMG 190612 CA515 Grade: CA515

Chip breaker: PH

Cutting depth  $a_p$ : 1 - 10 mm

Feed  $f$ : 0.25 - 0.8 mm/rev.

Cutting speed  $v_c$  main application: 70 - 430 m/min

**Technical description**

Cutting conditions	continuous
Chip breaker	PH
Main application	P
Cutting depth $a_p$	1 - 10 mm
Feed $f$	0.25 - 0.8 mm/rev.
Corner radius	1.2 mm
Cutting speed $v_c$ main application	70 - 430 m/min
Grade	CA515

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 190612
Number of changes/inserts	4
Type of product	Indexable insert for turning