

**Garant**
**CNMM 120412, Grade: HB7120-1**


### Order data

Order number	250453 HB7120-1
GTIN	4045197819710
Item class	21G

### Description

CNMM 120412 HB7120-1 Grade: HB7120-1  
 Chip breaker: VR  
 Cutting depth  $a_p$ : 2 - 8 mm  
 Feed  $f$ : 0.4 - 1.2 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 210 m/min

### Technical description

Cutting depth $a_p$	2 - 8 mm
Feed $f$	0.4 - 1.2 mm/rev.
Grade	HB7120-1
Chip breaker	VR
Main application	M
Cutting speed $v_c$ main application	60 - 210 m/min
Corner radius	1.2 mm

Cutting conditions	continuous
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning