

**Garant**
**CNMM 160612, Grade: HB7020**


### Order data

Order number	250458 HB7020
GTIN	4045197711267
Item class	21G

### Description

CNMM 160612 HB7020 Grade: HB7020  
 Chip breaker: SR  
 Cutting depth  $a_p$ : 2 - 10 mm  
 Feed  $f$ : 0.4 - 1.2 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 300 m/min

### Technical description

Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	100 - 300 m/min
Chip breaker	SR
Feed $f$	0.4 - 1.2 mm/rev.
Cutting depth $a_p$	2 - 10 mm
Main application	P
Corner radius	1.2 mm

Grade	HB7020
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 160612
Number of changes/inserts	4
Type of product	Indexable insert for turning