

Garant
CNMM 160612, Grade: HB7140-1


Order data

Order number	250458 HB7140-1
GTIN	4045197820419
Item class	21G

Description

CNMM 160612 HB7140-1 Grade: HB7140-1
 Chip breaker: VR
 Cutting depth a_p : 2 - 8 mm
 Feed f : 0.2 - 0.8 mm/rev.
 Cutting speed v_c main application: 40 - 180 m/min

Technical description

Feed f	0.2 - 0.8 mm/rev.
Cutting conditions	slightly interrupted
Chip breaker	VR
Cutting speed v_c main application	40 - 180 m/min
Grade	HB7140-1
Main application	M
Corner radius	1.2 mm

Cutting depth a_p	2 - 8 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 160612
Number of changes/inserts	4
Type of product	Indexable insert for turning