

Garant
CNMM 160616, Grade: HB7140-1


Order data

Order number	250460 HB7140-1
GTIN	4045197928085
Item class	21G

Description

CNMM 160616 HB7140-1 Grade: HB7140-1
 Chip breaker: VR
 Cutting depth a_p : 2 - 8 mm
 Feed f : 0.2 - 0.8 mm/rev.
 Cutting speed v_c main application: 40 - 180 m/min

Technical description

Cutting depth a_p	2 - 8 mm
Corner radius	1.6 mm
Main application	M
Cutting conditions	slightly interrupted
Cutting speed v_c main application	40 - 180 m/min
Chip breaker	VR
Grade	HB7140-1

Feed f	0.2 - 0.8 mm/rev.
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 160616
Number of changes/inserts	4
Type of product	Indexable insert for turning