

Garant
CNMM 190616, Grade: HB7120-1


Order data

Order number	250464 HB7120-1
GTIN	4045197928115
Item class	21G

Description

CNMM 190616 HB7120-1 Grade: HB7120-1
 Chip breaker: VR
 Cutting depth a_p : 2 - 8 mm
 Feed f : 0.4 - 1.2 mm/rev.
 Cutting speed v_c main application: 60 - 210 m/min

Technical description

Corner radius	1.6 mm
Cutting conditions	continuous
Cutting speed v_c main application	60 - 210 m/min
Chip breaker	VR
Feed f	0.4 - 1.2 mm/rev.
Grade	HB7120-1
Cutting depth a_p	2 - 8 mm

Main application	M
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 190616
Number of changes/inserts	4
Type of product	Indexable insert for turning