

Garant
CNMM 190624, Grade: HB7035-1


Order data

Order number	250466 HB7035-1
GTIN	4045197874085
Item class	21G

Description

CNMM 190624 HB7035-1 Grade: HB7035-1
 Chip breaker: SR
 Cutting depth a_p : 2 - 10 mm
 Feed f : 0.4 - 1.2 mm/rev.
 Cutting speed v_c main application: 90 - 260 m/min

Technical description

Cutting speed v_c main application	90 - 260 m/min
Main application	P
Cutting depth a_p	2 - 10 mm
Chip breaker	SR
Grade	HB7035-1
Feed f	0.4 - 1.2 mm/rev.
Cutting conditions	heavily interrupted

Corner radius	2.4 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 190624
Number of changes/inserts	4
Type of product	Indexable insert for turning