

Garant
CNMM 190624, Grade: HB7120-1


Order data

Order number	250466 HB7120-1
GTIN	4045197928139
Item class	21G

Description

CNMM 190624 HB7120-1 Grade: HB7120-1
 Chip breaker: VR
 Cutting depth a_p : 2 - 8 mm
 Feed f : 0.4 - 1.2 mm/rev.
 Cutting speed v_c main application: 60 - 210 m/min

Technical description

Grade	HB7120-1
Main application	M
Cutting speed v_c main application	60 - 210 m/min
Chip breaker	VR
Cutting depth a_p	2 - 8 mm
Feed f	0.4 - 1.2 mm/rev.
Cutting conditions	continuous

Corner radius	2.4 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 190624
Number of changes/inserts	4
Type of product	Indexable insert for turning