


**CNMM 120408, Grade: CA510**

**Order data**

Order number	250491 CA510
GTIN	4960664697267
Item class	25E

**Description**

CNMM 120408 CA510 Grade: CA510  
 Chip breaker: PX  
 Cutting depth  $a_p$ : 1 - 11 mm  
 Feed  $f$ : 0.25 - 0.9 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 450 m/min

**Technical description**

Cutting depth $a_p$	1 - 11 mm
Chip breaker	PX
Main application	P
Cutting conditions	continuous
Corner radius	0.8 mm
Cutting speed $v_c$ main application	80 - 450 m/min
Feed $f$	0.25 - 0.9 mm/rev.
Grade	CA510

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning