


CNMM 160616, Grade: CA515

Order data

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| Order number | 250498 CA515 |
| GTIN | 4960664675708 |
| Item class | 25E |

Description

CNMM 160616 CA515 Grade: CA515
 Chip breaker: PX
 Cutting depth a_p : 1 - 11 mm
 Feed f : 0.25 - 0.9 mm/rev.
 Cutting speed v_c main application: 70 - 430 m/min

Technical description

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|--------------------------------------|--------------------|
| Feed f | 0.25 - 0.9 mm/rev. |
| Corner radius | 1.6 mm |
| Chip breaker | PX |
| Main application | P |
| Cutting conditions | continuous |
| Cutting depth a_p | 1 - 11 mm |
| Cutting speed v_c main application | 70 - 430 m/min |
| Grade | CA515 |

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|-------------------------------|------------------------------|
| Finishing/roughing assignment | Roughing |
| Tool material | Carbide |
| ISO code indexable insert | CNMM 160616 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |