


CNMM 190612, Grade: CA515

Order data

Order number	250503 CA515
GTIN	4960664675715
Item class	25E

Description

CNMM 190612 CA515 Grade: CA515
 Chip breaker: PX
 Cutting depth a_p : 1 - 11 mm
 Feed f : 0.25 - 0.9 mm/rev.
 Cutting speed v_c main application: 70 - 430 m/min

Technical description

Feed f	0.25 - 0.9 mm/rev.
Main application	P
Cutting depth a_p	1 - 11 mm
Cutting speed v_c main application	70 - 430 m/min
Chip breaker	PX
Cutting conditions	continuous
Corner radius	1.2 mm
Grade	CA515

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 190612
Number of changes/inserts	4
Type of product	Indexable insert for turning