


**CNMM 190616, Grade: CA515**

**Order data**

Order number	250504 CA515
GTIN	4960664675722
Item class	25E

**Description**

CNMM 190616 CA515 Grade: CA515  
 Chip breaker: PX  
 Cutting depth  $a_p$ : 1 - 11 mm  
 Feed  $f$ : 0.25 - 0.9 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 430 m/min

**Technical description**

Cutting depth $a_p$	1 - 11 mm
Cutting conditions	continuous
Feed $f$	0.25 - 0.9 mm/rev.
Cutting speed $v_c$ main application	70 - 430 m/min
Corner radius	1.6 mm
Main application	P
Chip breaker	PX
Grade	CA515

Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 190616
Number of changes/inserts	4
Type of product	Indexable insert for turning