

Garant
eco clamp toolholder, right-hand, Shank / insert size: 20/15 mm

Order data

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|--------------|---------------|
| Order number | 250600 20/15 |
| GTIN | 4045197808967 |
| Item class | 21U |

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

With flank face cooling.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: DDJNR/L 2020K15

suitable indexable insert: DN.. 1506..

Functional width L₄: 25 mm

Head length L₁: 38 mm

Overall length L: 125 mm

Shim: 259033 3

Technical description

| | |
|---------------------------------|-----------------|
| Functional width L ₄ | 25 mm |
| Shim screw | 259027 2 |
| Insert size | 15 mm |
| ISO code toolholder | DDJNR/L 2020K15 |
| Overall length L | 125 mm |

| | |
|----------------------------|--------------|
| Clamp, screw, spring | 259036 11 |
| suitable indexable insert | DN.. 1506.. |
| Shank size | 20 mm |
| Head length L ₁ | 38 mm |
| Shim | 259033 3 |
| Application type | right-hand |
| Standard | DIN ISO 5610 |
| Through-coolant | yes |
| Setting angle κ | 93 degrees |
| Type of product | Boring bar |

Accessories

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|-----------------------------|----------|
| Shim | 259225 |
| Shim screw | 259612 |
| Shim screw 10 pieces Type 2 | 259027 2 |
| Shim Type 3 | 259033 3 |