

Garant
eco lever lock toolholder, short, right-hand, Shank / insert size: 20/15 mm

Order data

Order number	250604 20/15
GTIN	4045197650290
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

Callout:

Optimum cooling of the cutting edge with coolant.
Positioning within the scale ensures precise coolant transfer.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: PDJNR/L 2020H15

suitable indexable insert: DN.. 1506..

Functional width L_4 : 25 mm

Head length L_1 : 41 mm

Overall length L: 100 mm

Shim: 259031 13

Technical description

Lever screw	259018 5
ISO code toolholder	PDJNR/L 2020H15

Functional width L ₄	25 mm
Shim	259031 13
suitable indexable insert	DN.. 1506..
Spring	259046 1
Shank size	20 mm
Cutting point / joint	20×20 mm
Lever	259015 5
Head length L ₁	41 mm
Insert size	15 mm
Overall length L	100 mm
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 degrees
Type of product	Boring bar

Accessories

Lever screw	259106
Shim	259216
Lever	259006
Spring	259404
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Spring Type 1	259046 1
Shim Type 13	259031 13
Lever screw Type 5	259018 5
Lever Type 5	259015 5

