

Garant

eco lever lock toolholder, short, right-hand, Shank / insert size: 25/15 mm


Order data

Order number	250604 25/15
GTIN	4045197650306
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

Callout:

Optimum cooling of the cutting edge with coolant.
Positioning within the scale ensures precise coolant transfer.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: PDJNR/L 2525X15

suitable indexable insert: DN.. 1506..

Functional width L_4 : 32 mm

Head length L_1 : 41 mm

Overall length L: 112.5 mm

Shim: 259031 13

Technical description

Head length L_1	41 mm
Functional width L_4	32 mm

Shim	259031 13
Spring	259046 1
Insert size	15 mm
Cutting point / joint	25×25 mm
Lever screw	259018 5
Shank size	25 mm
Lever	259015 5
suitable indexable insert	DN.. 1506..
ISO code toolholder	PDJNR/L 2525X15
Overall length L	112.5 mm
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 degrees
Type of product	Boring bar

Accessories

Lever	259006
Shim	259216
Spring	259404
Lever screw	259106
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever screw Type 5	259018 5
Shim Type 13	259031 13
Spring Type 1	259046 1
Lever Type 5	259015 5

