

Garant
eco lever lock toolholder, short, left-hand, Shank / insert size: 16/11 mm

Order data

Order number	250605 16/11
GTIN	4045197650313
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: PDJNR/L 1620X11

suitable indexable insert: DN.. 1104..

Functional width L₄: 25 mm

Head length L₁: 33 mm

Overall length L: 80 mm

Shim: 259031 12

Technical description

Shim	259031 12
Lever screw	259018 4
Shank size	16 mm
suitable indexable insert	DN.. 1104..
Spring	259046 2

Lever	259015 4
ISO code toolholder	PDJNR/L 1620X11
Functional width L ₄	25 mm
Insert size	11 mm
Head length L ₁	33 mm
Overall length L	80 mm
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 degrees
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever screw Type 4	259018 4
Lever Type 4	259015 4
Shim	259215
PrecisionBit for hex, shank E 6.3 Hexagon 2,5 mm	674242 2,5
Shim Type 12	259031 12
Lever	259005
Spring Type 2	259046 2
Lever screw	259105
Spring	259405