

Garant
eco lever lock toolholder, short, left-hand, Shank / insert size: 20/15 mm

Order data

Order number	250605 20/15
GTIN	4045197562821
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: PDJNR/L 2020H15

suitable indexable insert: DN.. 1506..

Functional width L₄: 25 mm

Head length L₁: 41 mm

Overall length L: 100 mm

Shim: 259031 13

Technical description

Shim	259031 13
Shank size	20 mm
Lever	259015 5
Functional width L ₄	25 mm
suitable indexable insert	DN.. 1506..

ISO code toolholder	PDJNR/L 2020H15
Spring	259046 1
Cutting point / joint	20×20 mm
Insert size	15 mm
Head length L ₁	41 mm
Lever screw	259018 5
Overall length L	100 mm
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 degrees
Type of product	Boring bar

Accessories

Spring	259404
Shim	259216
Lever screw	259106
Lever	259006
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Lever Type 5	259015 5
Lever screw Type 5	259018 5
Spring Type 1	259046 1
Shim Type 13	259031 13