

Garant
eco lever lock toolholder, short, left-hand, Shank / insert size: 25/15 mm


Order data

Order number	250605 25/15
GTIN	4045197650351
Item class	21U

Description

Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: PDJNR/L 2525X15

suitable indexable insert: DN.. 1506..

Functional width L₄: 32 mm

Head length L₁: 41 mm

Overall length L: 112.5 mm

Shim: 259031 13

Technical description

Lever screw	259018 5
suitable indexable insert	DN.. 1506..
Insert size	15 mm
Shank size	25 mm
Cutting point / joint	25×25 mm

Functional width L ₄	32 mm
Shim	259031 13
ISO code toolholder	PDJNR/L 2525X15
Lever	259015 5
Head length L ₁	41 mm
Spring	259046 1
Overall length L	112.5 mm
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 degrees
Type of product	Boring bar

Accessories

Spring	259404
Lever	259006
Lever screw	259106
Shim	259216
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Spring Type 1	259046 1
Lever Type 5	259015 5
Lever screw Type 5	259018 5
Shim Type 13	259031 13