

## Garant

### QuickTurn clamp toolholder, right-hand, Shank / insert size: 25/15 mm



#### Order data

Order number	250606 25/15
GTIN	4045197650399
Item class	21U

#### Description

##### Advantage:

Inserts can be changed without using tools. **Release the stop at the push of a button – change the insert – press the clamp to secure it.**

A simple and convenient way to reduce non-productive times.

Consistent clamping force, high interchange accuracy, maintenance-free.

##### Application:

Inserts can be changed without using tools. **Release the stop at the push of a button – change the insert – press the clamp to secure it.**

A simple and convenient way to reduce non-productive times.

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Through-coolant: no

ISO code toolholder: DDJNR/L 2525M15

suitable indexable insert: DN.. 1506..

Functional width L<sub>4</sub>: 32 mm

Head length L<sub>1</sub>: 46 mm

Overall length L: 150 mm

Shim: 259031 29

#### Technical description

Shank size	25 mm
Functional width L <sub>4</sub>	32 mm
Cutting point / joint	25x25 mm
ISO code toolholder	DDJNR/L 2525M15

Head length L <sub>1</sub>	46 mm
Clamp	259038 7
Insert size	15 mm
suitable indexable insert	DN.. 1506..
Shim	259031 29
Shim screw	259025 4
Overall length L	150 mm
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	no
Setting angle κ	93 degrees
Type of product	Boring bar

## Accessories

Clamping claw	259350
Clamping claw	259351
Shim	259271
Shim screw	259171
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Shim screw Type 4	259025 4
Clamping claw Type 7	259038 7
Shim Type 29	259031 29
Clamping claw Type 6	259038 6