

Garant

QuickTurn clamp toolholder, left-hand, Shank / insert size: 25/15 mm



Order data

Order number	250607 25/15
GTIN	4045197650436
Item class	21U

Description

Advantage:

Inserts can be changed without using tools. **Release the stop at the push of a button – change the insert – press the clamp to secure it.**

A simple and convenient way to reduce non-productive times.

Consistent clamping force, high interchange accuracy, maintenance-free.

Application:

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A simple and convenient way to reduce non-productive times.

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Through-coolant: no

ISO code toolholder: DDJNR/L 2525M15

suitable indexable insert: DN.. 1506..

Functional width L₄: 32 mm

Head length L₁: 46 mm

Overall length L: 150 mm

Shim: 259031 29

Technical description

Functional width L ₄	32 mm
suitable indexable insert	DN.. 1506..
ISO code toolholder	DDJNR/L 2525M15
Shim screw	259025 4

Head length L ₁	46 mm
Clamp	259038 7
Cutting point / joint	25×25 mm
Shank size	25 mm
Insert size	15 mm
Shim	259031 29
Overall length L	150 mm
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	no
Setting angle κ	93 degrees
Type of product	Boring bar

Accessories

Shim screw	259171
Clamping claw	259350
Clamping claw	259351
Shim	259271
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Clamping claw Type 6	259038 6
Shim screw Type 4	259025 4
Clamping claw Type 7	259038 7
Shim Type 29	259031 29