

Garant
Clamp toolholder, left-hand, Shank / insert size: 25/15 mm

Order data

Order number	250609 25/15
GTIN	4045197650474
Item class	21T

Description

Clamp toolholder 25/15 mm ISO code toolholder: DDJNR/L 2525M15
 suitable indexable insert: DN.. 1506..
 Functional width L₄: 32 mm
 Head length L₁: 36 mm
 Overall length L: 150 mm
 Shim: 259031 28

Technical description

Shim	259031 28
Shank size	25 mm
Insert size	15 mm
Clamp, screw, spring	259035 2
Shim screw	259025 10
Cutting point / joint	25x25 mm
ISO code toolholder	DDJNR/L 2525M15
Functional width L ₄	32 mm
suitable indexable insert	DN.. 1506..
Head length L ₁	36 mm
Overall length L	150 mm

Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	no
Setting angle κ	93 degrees
Type of product	Boring bar

Accessories

Clamp unit	259572
Shim screw	259632
Shim	259270
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX20	674248 TX20
Clamp unit Type 2	259035 2
Shim Type 28	259031 28
Shim screw Type 10	259025 10