

Garant
Lever lock toolholder, right-hand, Shank / insert size: 25/15 mm

Order data

Order number	250610 25/15
GTIN	4045197650528
Item class	21T

Description

Lever lock toolholder 25/15 mm ISO code toolholder: PDJNR/L 2525M15
 suitable indexable insert: DN.. 1506..
 Functional width L_4 : 32 mm
 Head length L_1 : 35 mm
 Overall length L: 150 mm
 Shim: 259031 28

Technical description

Lever screw	259018 7
Shim pins pack	259044 2
Head length L_1	35 mm
Shim	259031 28
Insert size	15 mm
ISO code toolholder	PDJNR/L 2525M15
Shank size	25 mm
Shim punches pack	259047 2
Lever	259015 8
suitable indexable insert	DN.. 1506..
Functional width L_4	32 mm
Cutting point / joint	25×25 mm

Overall length L	150 mm
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	no
Setting angle κ	93 degrees
Type of product	Boring bar

Accessories

Lever screw	259120
Shim punches set 10 pieces	259500
Shim	259270
Shim pins set 10 pieces	259400
Lever	259020
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Shim Type 28	259031 28
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Lever Type 8	259015 8
Lever screw Type 7	259018 7
Screw-on toolholder set Shank / insert size 25 mm	255130 25