

**Garant**
**Lever lock toolholder, left-hand, Shank / insert size: 25/15 mm**

**Order data**

Order number	250611 25/15
GTIN	4045197650573
Item class	21T

**Description**

Lever lock toolholder left-hand 25/15 mm ISO code toolholder: PDJNR/L 2525M15  
 suitable indexable insert: DN.. 1506..  
 Functional width L<sub>4</sub>: 32 mm  
 Head length L<sub>1</sub>: 35 mm  
 Overall length L: 150 mm  
 Shim: 259031 28

**Technical description**

suitable indexable insert	DN.. 1506..
Shank size	25 mm
Shim pins pack	259044 2
Shim punches pack	259047 2
Head length L <sub>1</sub>	35 mm
Lever screw	259018 7
Shim	259031 28
Insert size	15 mm
Lever	259015 8
ISO code toolholder	PDJNR/L 2525M15
Functional width L <sub>4</sub>	32 mm
Overall length L	150 mm

Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	no
Setting angle $\kappa$	93 degrees
Type of product	Boring bar

## Accessories

Lever screw	259120
Lever screw Type 7	259018 7
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Lever	259020
Shim Type 28	259031 28
Set of shim pins 10 pieces Type 2	259044 2
Lever Type 8	259015 8
Shim punches set 10 pieces Type 2	259047 2
Shim pins set 10 pieces	259400
Shim punches set 10 pieces	259500
Shim	259270