

Garant

eco clamp toolholder, short, right-hand, Shank size / insert size: 20/15 mm


Order data

Order number	250614 20/15
GTIN	4045197927309
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: DDJNR/L 2020X15

suitable indexable insert: DN.. 1506..

Functional width L₄: 25 mm

Head length L₁: 38 mm

Overall length L: 97 mm

Shim: 259033 3

Technical description

ISO code toolholder	DDJNR/L 2020X15
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Shim screw	259027 2
Insert size	15 mm
suitable indexable insert	DN.. 1506..
Shank size	20 mm
Overall length L	97 mm
Head length L ₁	38 mm
Clamp, screw, spring	259036 11
Functional width L ₄	25 mm
Shim	259033 3
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 degrees
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX10	674248 TX10