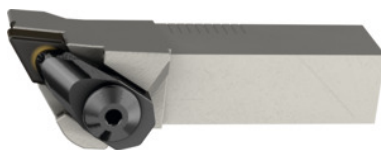


Garant
eco clamp toolholder, short, left-hand, Shank size / insert size: 25/15 mm


Order data

Order number	250615 25/15
GTIN	4045197927347
Item class	21U

Description

Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: DDJNR/L 2525X15

suitable indexable insert: DN.. 1506..

Functional width L_4 : 32 mm

Head length L_1 : 38 mm

Overall length L: 109.5 mm

Shim: 259033 3

Technical description

Shank size	25 mm
Head length L_1	38 mm
Clamp, screw, spring	259036 11
ISO code toolholder	DDJNR/L 2525X15
Insert size	15 mm

suitable indexable insert	DN.. 1506..
Overall length L	109.5 mm
Functional width L ₄	32 mm
Shim screw	259027 2
Shim	259033 3
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 degrees
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX10	674248 TX10
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500