

**Garant**
**Boring bar, steel, right-hand, Shank  $\varnothing$  / insert size: 25/11 mm**

**Order data**

Order number	250626 25/11
GTIN	4045197650597
Item class	21T

**Description**

Boring bar, steel 25/11 mm Shank  $\varnothing$  D<sub>3</sub>: 25 mm  
 ISO code toolholder: A25R PDUNR/L11  
 Setting angle  $\kappa$ : 93 degrees  
 suitable indexable insert: DN.. 1104..  
 Minimum pre-drill  $\varnothing$  D<sub>min</sub>: 32 mm  
 Centre offset L<sub>3</sub>: 18.5 mm

**Technical description**

Lever screw	259018 6
Shim punches pack	259047 2
Insert size	11 mm
Shim pins pack	259044 4
Shim	259031 7
Centre offset L <sub>3</sub>	18.5 mm
ISO code toolholder	A25R PDUNR/L11
Lever	259015 7
suitable indexable insert	DN.. 1104..
Minimum pre-drill $\varnothing$ D <sub>min</sub>	32 mm
Overall length L	200 mm
Clamping height L <sub>2</sub>	24 mm

Setting angle $\kappa$	93 degrees
Shank $\varnothing D_s$	25 mm
Application type	right-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

## Accessories

Lever Type 7	259015 7
Set of shim pins 10 pieces Type 2	259044 2
Lever screw Type 6	259018 6
Lever	259010
Shim Type 7	259031 7
Shim	259210
Shim punches set 10 pieces Type 2	259047 2
Lever screw	259110
Shim punches set 10 pieces	259500
PrecisionBit for hex, shank E 6.3 Hexagon 2,5 mm	674242 2,5
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim pins set 10 pieces	259400