

**Garant**
**Boring bar, steel, right-hand, Shank  $\varnothing$  / insert size: 32/15 mm**

**Order data**

Order number	250626 32/15
GTIN	4045197650603
Item class	21T

**Description**

Boring bar, steel 32/15 mm Shank  $\varnothing$  D<sub>3</sub>: 32 mm  
 ISO code toolholder: A32S PDUNR/L15  
 Setting angle  $\kappa$ : 93 degrees  
 suitable indexable insert: DN.. 1506..  
 Minimum pre-drill  $\varnothing$  D<sub>min</sub>: 40 mm  
 Centre offset L<sub>3</sub>: 22 mm

**Technical description**

Shim punches pack	259047 2
suitable indexable insert	DN.. 1506..
Centre offset L <sub>3</sub>	22 mm
Shim	259031 28
Insert size	15 mm
Lever	259015 8
Shim pins pack	259044 2
Minimum pre-drill $\varnothing$ D <sub>min</sub>	40 mm
Lever screw	259018 7
ISO code toolholder	A32S PDUNR/L15
Overall length L	250 mm
Clamping height L <sub>2</sub>	31 mm

Setting angle $\kappa$	93 degrees
Shank $\varnothing D_s$	32 mm
Application type	right-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

## Accessories

Lever screw	259120
Lever	259020
Shim	259270
Shim pins set 10 pieces	259400
Lever screw Type 7	259018 7
Shim punches set 10 pieces Type 2	259047 2
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Lever Type 8	259015 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim Type 28	259031 28
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces	259500