

Garant
Boring bar, steel, left-hand, Shank Ø / insert size: 25/11 mm

Order data

Order number	250627 25/11
GTIN	4045197650634
Item class	21T

Description

Boring bar, steel 25/11 mm Shank Ø D_s: 25 mm
 ISO code toolholder: A25R PDUNR/L11
 Cutting point / joint: 25 mm
 Setting angle κ: 93 degrees
 suitable indexable insert: DN.. 1104..
 Minimum pre-drill Ø D_{min}: 32 mm

Technical description

Minimum pre-drill Ø D _{min}	32 mm
Lever screw	259018 6
suitable indexable insert	DN.. 1104..
Lever	259015 7
Insert size	11 mm
Cutting point / joint	25 mm
Overhang L ₁	100 mm
Shim punches pack	259047 2
Shim pins pack	259044 4
Centre offset L ₃	18.5 mm
ISO code toolholder	A25R PDUNR/L11
Shim	259031 7

Overall length L	200 mm
Clamping height L ₂	24 mm
Setting angle κ	93 degrees
Shank Ø D _s	25 mm
Application type	left-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Lever screw	259110
Lever	259010
Shim pins set 10 pieces	259400
Shim punches set 10 pieces	259500
Shim	259210
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for hex, shank E 6.3 Hexagon 2,5 mm	674242 2,5
Lever Type 7	259015 7
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Lever screw Type 6	259018 6
Shim Type 7	259031 7