

Garant
Boring bar, steel, left-hand, Shank Ø / insert size: 32/15 mm

Order data

Order number	250627 32/15
GTIN	4045197650641
Item class	21T

Description

Boring bar, steel 32/15 mm Shank Ø D_s: 32 mm
 ISO code toolholder: A32S PDUNR/L15
 Cutting point / joint: 32 mm
 Setting angle κ: 93 degrees
 suitable indexable insert: DN.. 1506..
 Minimum pre-drill Ø D_{min}: 40 mm

Technical description

Lever screw	259018 7
Lever	259015 8
suitable indexable insert	DN.. 1506..
Centre offset L ₃	22 mm
Minimum pre-drill Ø D _{min}	40 mm
Shim pins pack	259044 2
Shim punches pack	259047 2
ISO code toolholder	A32S PDUNR/L15
Insert size	15 mm
Shim	259031 28
Cutting point / joint	32 mm
Overhang L ₁	130 mm

Overall length L	250 mm
Clamping height L ₂	31 mm
Setting angle κ	93 degrees
Shank Ø D _s	32 mm
Application type	left-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Shim punches set 10 pieces	259500
Lever	259020
Shim	259270
Lever screw	259120
Shim pins set 10 pieces	259400
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Lever screw Type 7	259018 7
Lever Type 8	259015 8
Set of shim pins 10 pieces Type 2	259044 2
Shim Type 28	259031 28
Shim punches set 10 pieces Type 2	259047 2