

Garant
Boring bar, steel, left-hand, Shank Ø / insert size: 40/15 mm

Order data

Order number	250627 40/15
GTIN	4045197650658
Item class	21T

Description

Boring bar, steel 40/15 mm Shank Ø D_s: 40 mm
 ISO code toolholder: A40T PDUNR/L15
 Setting angle κ: 93 degrees
 suitable indexable insert: DN.. 1506..
 Minimum pre-drill Ø D_{min}: 50 mm
 Centre offset L₃: 27 mm

Technical description

suitable indexable insert	DN.. 1506..
Shim	259031 28
Shim punches pack	259047 2
Minimum pre-drill Ø D _{min}	50 mm
Insert size	15 mm
ISO code toolholder	A40T PDUNR/L15
Shim pins pack	259044 2
Lever screw	259018 7
Centre offset L ₃	27 mm
Lever	259015 8
Overall length L	300 mm
Clamping height L ₂	38.5 mm

Setting angle κ	93 degrees
Shank $\varnothing D_s$	40 mm
Application type	left-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of shim pins 10 pieces Type 2	259044 2
Lever Type 8	259015 8
Lever screw Type 7	259018 7
PrecisionBit for hex, shank E 6.3 Hexagon 3 mm	674242 3
Shim punches set 10 pieces Type 2	259047 2
Lever	259020
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim punches set 10 pieces	259500
Lever screw	259120
Shim	259270
Shim pins set 10 pieces	259400
Shim Type 28	259031 28