

Garant
DNMG 110404, Grade: HB7120-1


Order data

Order number	250652 HB7120-1
GTIN	4045197819734
Item class	21G

Description

DNMG 110404 HB7120-1 Grade: HB7120-1
 Chip breaker: VS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 90 - 290 m/min

Technical description

Main application	M
Corner radius	0.4 mm
Cutting depth a_p	0.3 - 2 mm
Feed f	0.1 - 0.4 mm/rev.
Chip breaker	VS
Cutting speed v_c main application	90 - 290 m/min
Cutting conditions	continuous

Grade	HB7120-1
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DNMG 110404
Number of changes/inserts	4
Type of product	Indexable insert for turning