

**Garant**
**DNMG 110408, Grade: HB7120-1**


### Order data

Order number	250654 HB7120-1
GTIN	4045197819741
Item class	21G

### Description

DNMG 110408 HB7120-1 Grade: HB7120-1

Chip breaker: VS

 Cutting depth  $a_p$ : 0.3 - 2 mm

 Feed  $f$ : 0.1 - 0.4 mm/rev.

 Cutting speed  $v_c$  main application: 90 - 290 m/min

### Technical description

Main application	M
Grade	HB7120-1
Cutting speed $v_c$ main application	90 - 290 m/min
Feed $f$	0.1 - 0.4 mm/rev.
Cutting depth $a_p$	0.3 - 2 mm
Corner radius	0.8 mm
Chip breaker	VS

Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DNMG 110408
Number of changes/inserts	4
Type of product	Indexable insert for turning