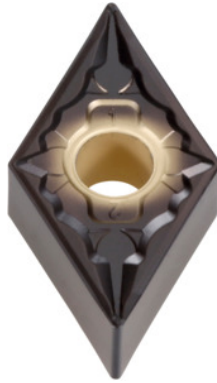


**Garant****DNMG 110408 wiper, Type: HB7020****Order data**

Order number	250655 HB7020
GTIN	4045197948564
Item class	21G

**Description**

DNMG 110408 wiper HB7020 Grade: HB7020  
Chip breaker: WSS  
Cutting depth  $a_p$ : 0.3 - 2 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.  
Cutting speed  $v_c$  main application: 150 - 400 m/min

**Technical description**

Feed $f$	0.1 - 0.4 mm/rev.
Cutting speed $v_c$ main application	150 - 400 m/min
Cutting depth $a_p$	0.3 - 2 mm
Grade	HB7020
Tool material	Carbide
Main application	P
Corner radius	0.8 mm

Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Chip breaker	WSS
ISO code indexable insert	DNMG 110408
Number of changes/inserts	4
Type of product	Indexable insert for turning