

Garant
DNMG 150604, Grade: HB7415


Order data

Order number	250658 HB7415
GTIN	4045197667076
Item class	21G

Description

DNMG 150604 HB7415 Grade: HB7415
 Chip breaker: TIS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 - 0.2 mm/rev.
 Cutting speed v_c main application: 60 - 70 m/min

Technical description

Cutting conditions	continuous
Corner radius	0.4 mm
Cutting speed v_c main application	60 - 70 m/min
Feed f	0.1 - 0.2 mm/rev.
Chip breaker	TIS
Cutting depth a_p	0.3 - 2 mm
Main application	S

Grade	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning