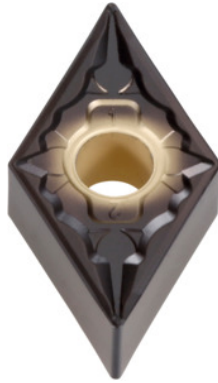


**Garant**
**DNMG 150604 wiper, Type: HB7020**

**Order data**

Order number	250659 HB7020
GTIN	4045197948571
Item class	21G

**Description**

DNMG 150604 wiper HB7020 Grade: HB7020  
 Chip breaker: WSS  
 Cutting depth  $a_p$ : 0.3 - 2 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 150 - 400 m/min

**Technical description**

Main application	P
Cutting depth $a_p$	0.3 - 2 mm
Grade	HB7020
Corner radius	0.4 mm
Chip breaker	WSS
Feed $f$	0.1 - 0.4 mm/rev.
Cutting conditions	slightly interrupted

Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting speed $v_c$ main application	150 - 400 m/min
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning