

Garant
DNMG 150608, Grade: HB7120-1


Order data

Order number	250660 HB7120-1
GTIN	4045197819765
Item class	21G

Description

DNMG 150608 HB7120-1 Grade: HB7120-1
 Chip breaker: VS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 90 - 290 m/min

Technical description

Cutting conditions	continuous
Corner radius	0.8 mm
Cutting depth a_p	0.3 - 2 mm
Cutting speed v_c main application	90 - 290 m/min
Chip breaker	VS
Grade	HB7120-1
Main application	M

Feed f	0.1 - 0.4 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Type of product	Indexable insert for turning